



S-18 ALL-PURPOSE ADHESIVE

S-18 is RH Adhesives most versatile neoprene adhesive. It bonds both porous and non-porous surfaces, resists sunlight, water, oil and heat, and forms a powerful bond that gets even stronger over time. S-18 is the go-to choice for the glazing of “drop-in” aluminum windows, and it’s also an excellent choice for bonding leather to other materials.



S-18 is widely used in the manufacture and repair of a variety of materials such as ceramics, cork, fabrics, felt, glass, leather, metal, neoprene, rubber, tile, and wood.

BONDS RUBBER, METAL, LEATHER, FELT, WOOD, NEOPRENE AND MORE

REMAINS STRONG AND FLEXIBLE EVEN IN WEATHER EXTREMES

RESISTS WATER, OIL, GREASE AND HARSH CHEMICALS

FEATURED APPLICATIONS

S-18 works across many applications including:



FOOTWEAR
AND ORTHOTICS



RUBBER
AND GASKET



MARINE
CARPETING



LEATHERWORK

ABOUT RH ADHESIVES

We make cements for bonding and repairing specialized materials. Our unique products have stood the test of time because they are the best at what they do.

AMERICAN MADE SINCE 1949



PHYSICAL PROPERTIES

BASE	Neoprene Resin
SOLVENTS	Heptane, Toluene, Ethyl Acetate, Acetone
COLOR	Off-White
VOC CONTENT	638 g/L
VISCOSITY	Medium, 1200-1400 cps at room temperature
APPLICATION	Brush, Roller, Squeeze Bottle, Adhesive Spray Gun
SOLIDS	19% ± 1% (approx.)
NET WEIGHT	7.2 lbs./gallon (approx.)
SERVICE TEMPERATURE RANGE	-30° to 200° F
FLASH POINT	18° F

See Safety Data Sheet (SDS) for additional information.



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